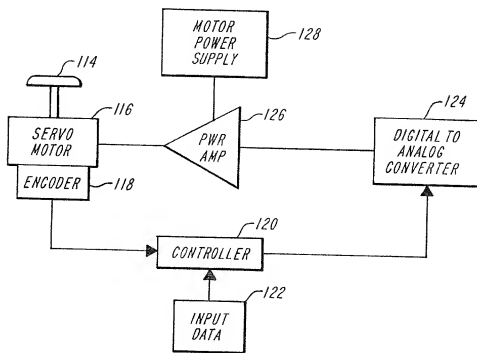
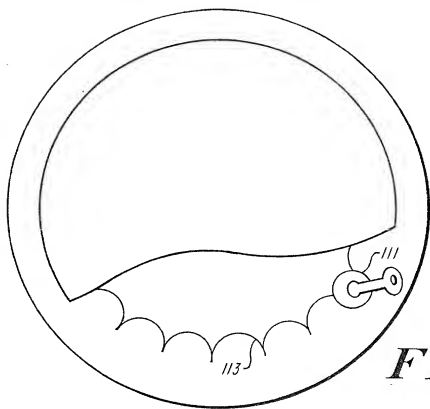


FIG. 1



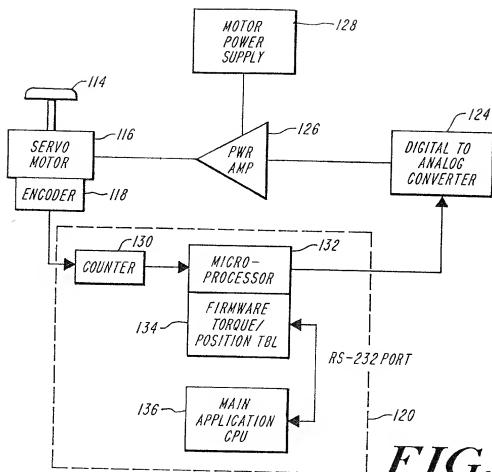


FIG. 3

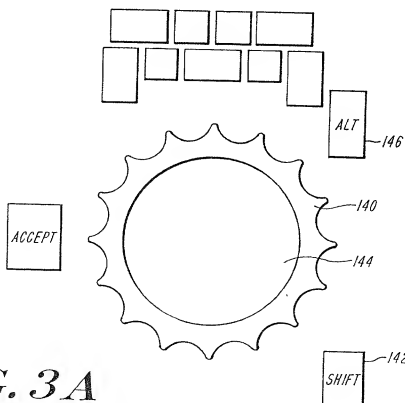


FIG. 3A

10072728.020702

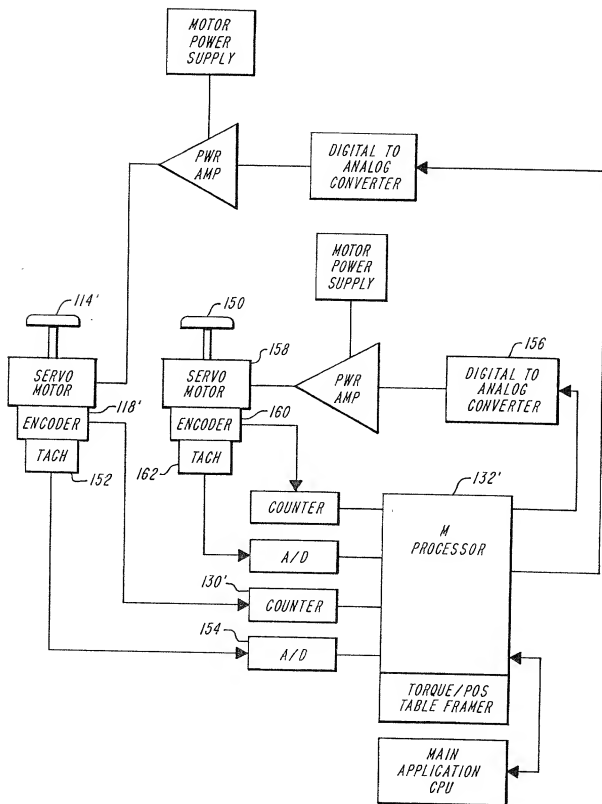


FIG. 4

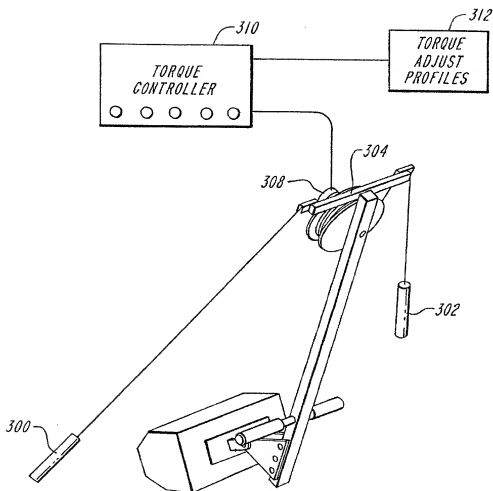


FIG. 5B

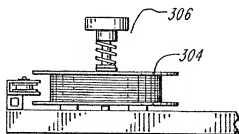


FIG. 5A
(PRIOR ART)

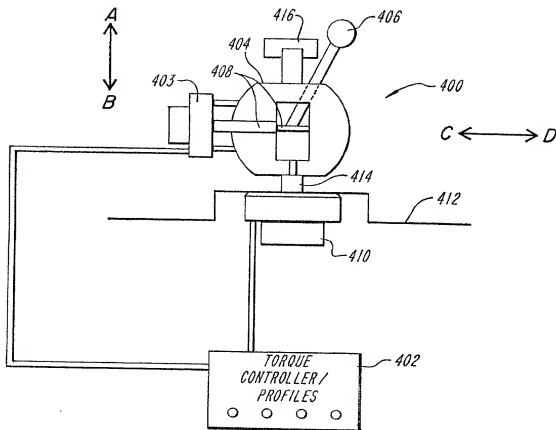
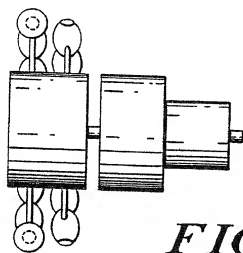
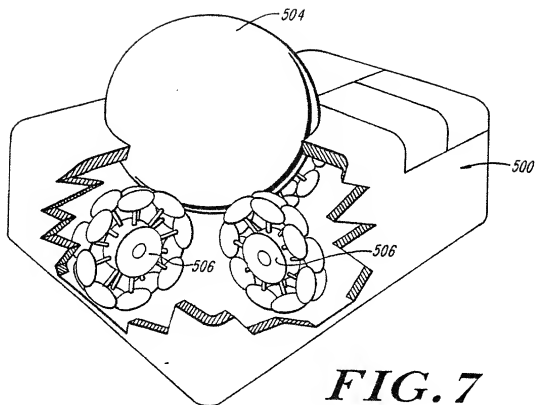
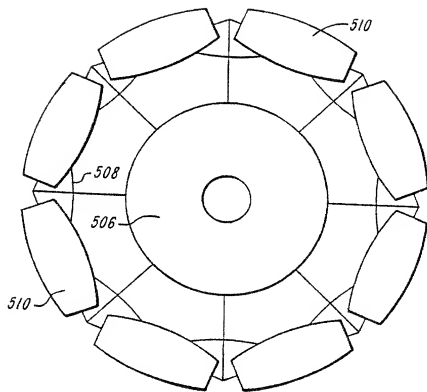
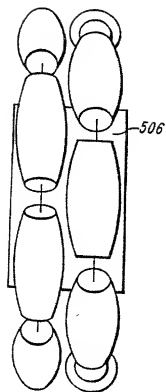
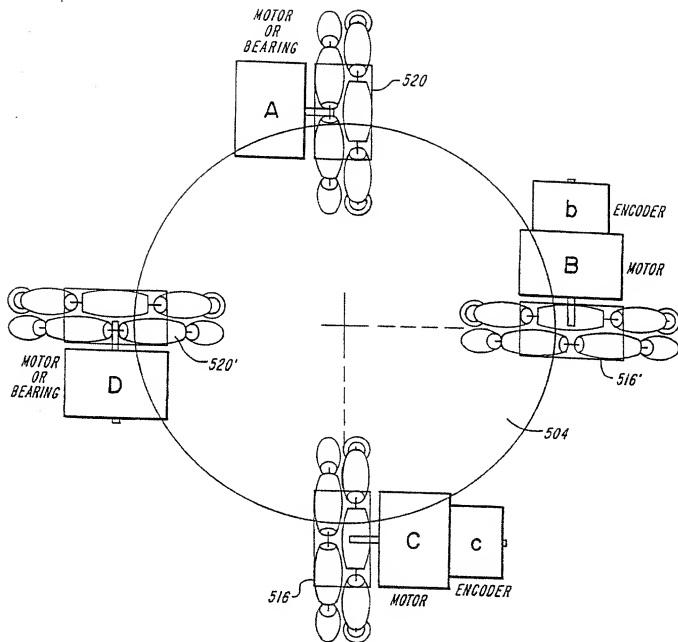


FIG. 6



**FIG. 8B****FIG. 8A**

**FIG. 10**

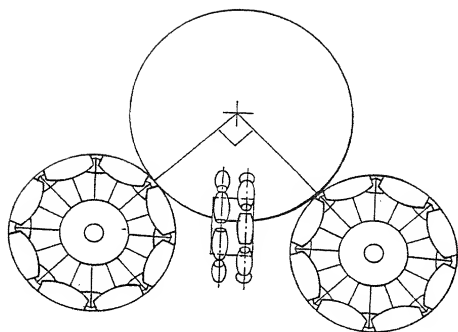


FIG. 10A

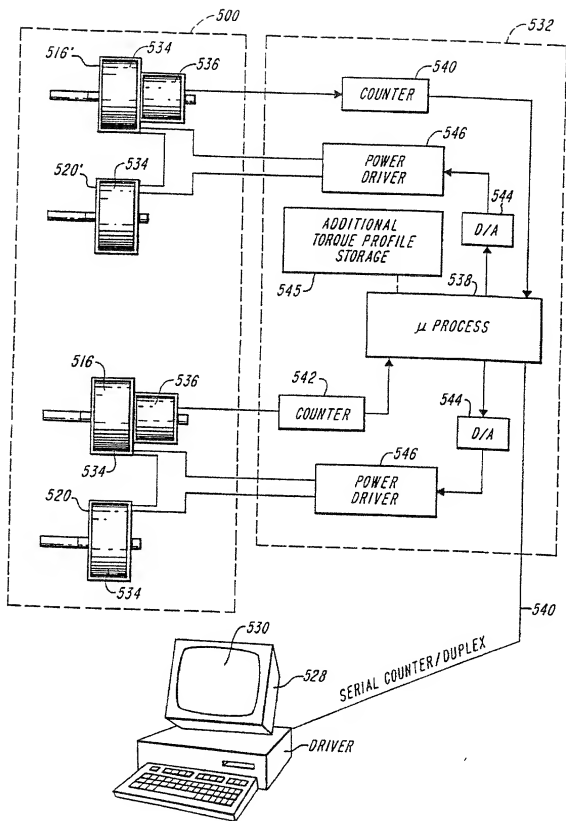


FIG. 11

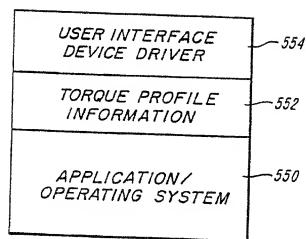


FIG. 12

HERE IS A WINDOWS HEADER SHOWING THE COMMAND OPTIONS BANNER AS IT APPEARS ON THE SCREEN

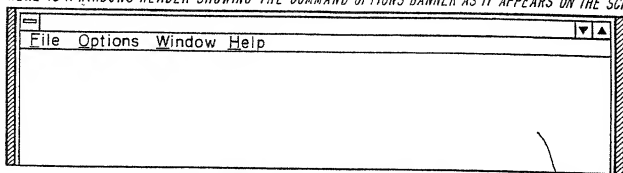


FIG. 13A

DARK LINES HAVE BEEN ADDED TO DEFINE A TORQUE TROUGH. ARROWS INDICATE MOTION IN X & Y AXES

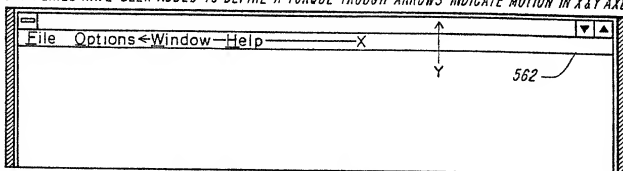


FIG. 13B

CURVES BELOW SHOW TORQUE PROFILE FOR X & Y AXES MOVEMENTS INDICATED ABOVE.

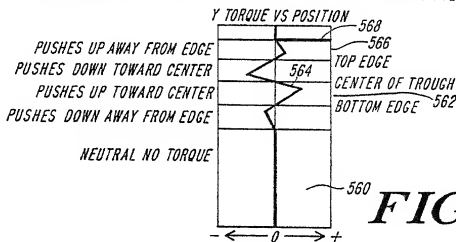


FIG. 13C

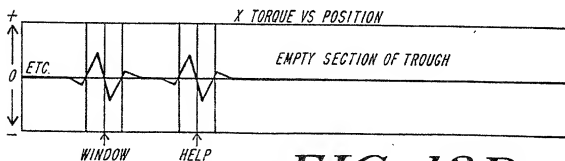


FIG. 13D